



C-964860S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		SURFACE ROUGHNESS VALUES	
MM	INCH			$\mu m$	$\mu in$
.013	.0005	6.3	250		
.03	.001	3.2	125		
.05	.002	1.6	63		
.08	.003	0.8	32		
.13	.005	0.4	16		
.20	.008	0.2	8		
.25	.010				
.38	.015				

- UNLESS OTHERWISE SPECIFIED
- METRIC TOLERANCES: X  $\pm 0.8$ ; .X  $\pm 0.5$ ; .XX  $\pm 0.13$   
INCH TOLERANCES: .XX  $\pm 0.02$ ; .XXX  $\pm 0.005$
  - ANGLES  $\pm 5^\circ$
  - PRIMARY DIMENSIONS ARE IN MM  
SECONDARY DIMENSIONS ARE IN INCHES
  - DO NOT SCALE DWG - WORK TO DIMS
  - PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

**nexen** Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL SBP4-24.0-050-110-10-150-24.0-NO-STD,SPCL

46341	19782	5/18/2012
ERO	ECO	DATE

DWN ERG DATE 3/22/2011 SCALE: 3:4  SHEET 1 OF 1

CHKD AMT DATE 3/25/2011

APVD ERG DATE 3/29/2011

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