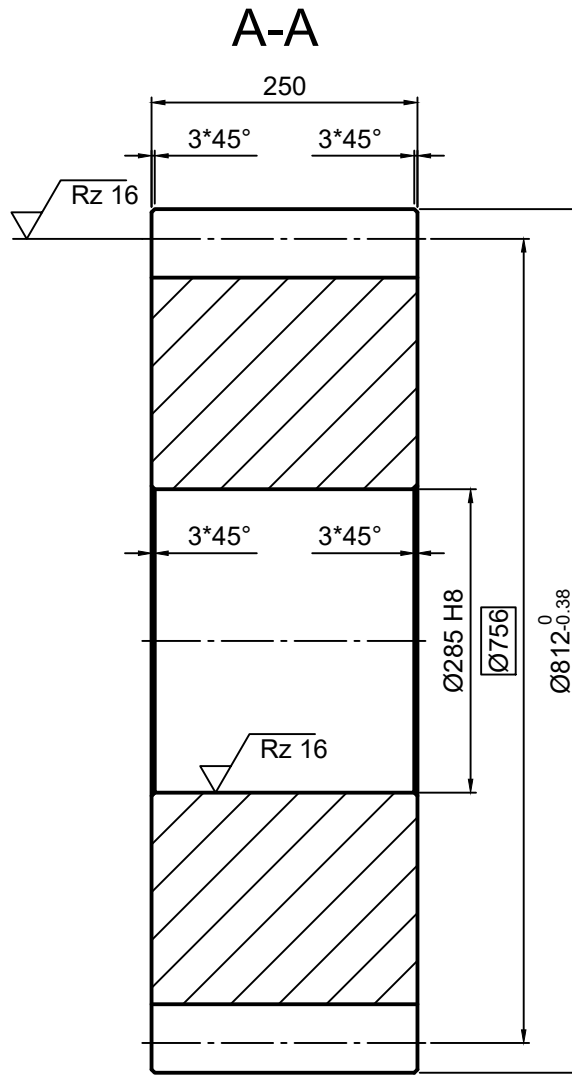
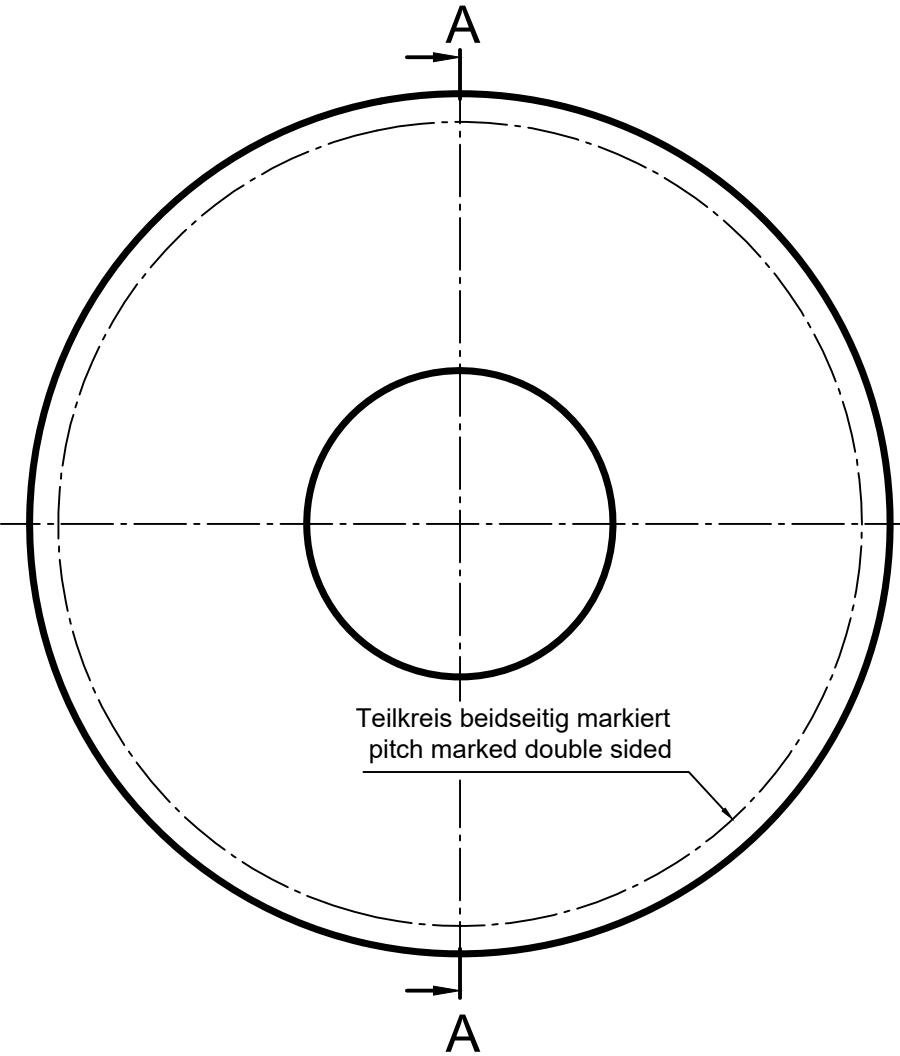


Ø285	H8	^{+0,081} ₀	^{285,081} ₂₈₅
Maß	Passung		



Verzahnungsdaten toothing data

Zähnezahl number of teeth	z	27	Verzahnungsqualität quality of toothing	9b 27
Normalmodul real pitch module	m_n	28	Zahnweite über Zähne width of teeth over teeth	Nennmaß nominal dimension 299,897
Stirnmodul transverse module	m_s	28	Größtmaß maximum	w 299,606
Bezugsprofil basic rack		DIN867	Kleinstmaß minimum	299,418
Eingriffswinkel angle of pressure	α	20°	Zahnweitungsschwankung base tangent length fluctuation	F_w 0,075
Schrägungswinkel helix angle	β_0	0°	Nennmaß nominal dimension	20,3708
Profilverschiebungsfaktor addendum modification coefficient	x	0	Zahndicken- sehne chordal tooth thickness	Größtmaß maximum s_o 20,0608
Teilkreisdurchmesser pitch diameter	d_o	756	Kleinstmaß minimum	19,8608
Zahnhöhe depth of tooth	h_z	64,4	Zahndickenschwankung tooth thickness fluctuation	R_s 0,080
Achsabstand centre distance	a	2422	Rundlaufabweichung deviation of the cyclic running	F_r 0,140
Kopfkürzung tip easing	k^*m_n	0	Kugel- o. Rollendurchm. roller diameter	dr -
Gegenrad-Zähnezahl number of teeth mating gear	z	146		
Gegenrad-Zeichnungs.-Nr. 15-35-4046 drawing No. mating gear				

Teilungs-Einzelabweichung f_p 0,063
individual pitch deviation

Eingriffsteilungsabweichung f_{pe} 0,063
deviation from normal pitch

NOTLAR:

1- REFERANS RESİM NO:Z13-31-021 E C SH 1/1 REV:0 "gear pinion"

1	PINION	1	1,6582	776.0	HARDNESS 270 - 330 HB
POZ	PARÇANIN ADI	ADET	MALZEME	AĞIRLIK	İLGİLİ RESİM NO
Pos	Part Name	Qty	Material	Weight	Description

TOPLAM/Total: 776.0 kg

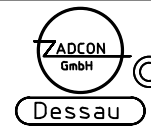
Yapan	Tarih	Revizyon	No
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Soda Sanayii A.Ş.
KROMSAN
Krom Bileşikleri Fabrikası

MERSİN



Dessau

SODYUM MONOKROMAT ÜNİTESİ
3.HAT DÖNER FIRIN PROJESİ
15-53/6 KISA FIRIN
PİNYON DİŞLİ İMALAT DETAYI

Proje	12.08.2004	WEBER	Imza	Onay	Ölçek : 1/5	Resim No : KROM-15-35-4049	Pafta Formu A2	Reviz. No 0
Çizen	00.00.0000	---						
Kontrol	00.00.0000	---						

ISO 128 BU RESİMİN BÜTÜN HAKLARI CETAYA AİTTİR. YAZILI İZİN ALMADAN KULLANILAMAZ VE ÇOĞALTILAMAZ.
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TÜM ÖLÇÜLER mm.
All dimensions are mm.

Maß besonders geprüft und in Maßblatt eingetragen
measure tested specially and write in the dimension print

Prüfspezifikation 3.1B nach EN 10204
test certificate 3.1B to EN 10204

delivery specification:
with test certificate 3.1B to EN 10204
with chargen number and analysis, mechanical properties and steel stamp
ultrasonic-tested
inspection report of toothing
polished parts protected
hardness 270-330 HB

